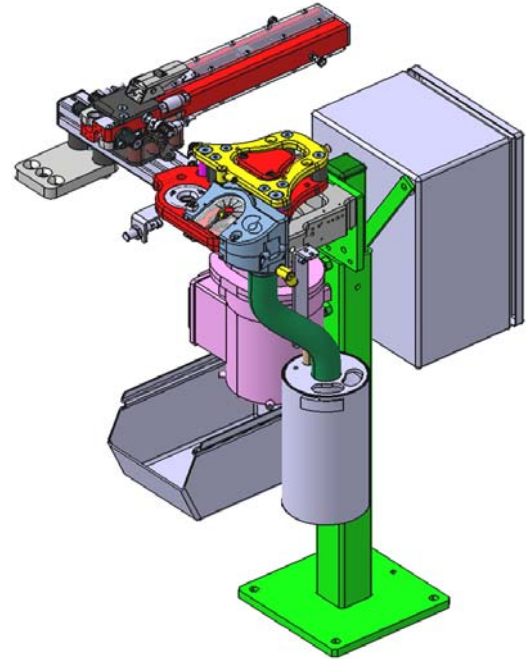


## combi unit **BKS 5810.037.xxx** (standard version)

stationary combi unit for electrode tip **dressing**  
and **changing**, consisting of:

- combi basic body with electrical drive
- 1 changing head (choice according to tip diameter)
- 1 milling head (*offered seperately*)
- unit without height compensation (retrofittable if required)
- proximity switch for angle query at gearwheel and/or at motor shaft
- including angle query analysing unit (in junction box)
- swarf lead system for milling, with swarf bag
- proximity switch for cap control monitoring
- basic magazine body with changing magazine (changing magazine refillable from outside)
- gun pressure plate (if required)
- cap collection box
- electrical junction box
- height-adjustable stand



### main characteristics:

- cap changing head for tip diameter 13, 16 or 20mm
- each changing head works in reverse operation:
  - rotating direction 1 - loosen cap, rotating direction 2 - release cap
- flexible supported cap magazine - gun can be closed in magazine
- cap magazine with 2 cap chutes (**selection of magazine type !**)
- spring-pressured cap feed inside cap magazine
- cap magazine in standard version for cap type F (according to DIN/ISO 5821), for tip diameter 13, 16 oder 20 mm; other rotationally symmetrical cap type on request; other magazine version for exentrical tips necessary (on request)
- magazine capacity (for standard magazine type K10):
  - 12 pcs. for tips with diameter 13;
  - 11 pcs. for tips with diameter 16;
  - 9 pcs. for tips with diameter 20

29.04.2011